


NOTES:

- 1: DO NOT SCALE FROM DRAWING.
- 2: TWO PIECES REQUIRED PER K000-00180: 18X36 ASSY, XHD GARNET, RH
- 3: SEE K100-03036: CONNECTING ROD ASSY, 18X36" XHD GARNET.

14	K201-05371	ROLL ADJUSTMENT NUT FOR HYDROLLER	1
13	K201-05370	ROLL ADJUSTING SCREW FOR 18" MILL	1
12	K201-05369	HYDRAULIC ADJ JAM NUT	1
11	K201-00273	SPRING, TENSION XHD 18"	1
10	K201-00162	CYL, HYD ORTMAN 3.25X3.00	1
9	K200-00696	TUBE, CYL ROD SUPPORT XHD	1
8	K200-00175	SLEEVE, HYD SPRING WSHR, 18" XHD	2
7	K200-00155	4" O.D. 4140	2
6	K200-00117	ECC, ROLL RLSE 12/18" HD & XHD	1
5	66548200	1 1/4" STARLOCK WASHER	1
4	66545800	5/8 INT STARLOCK WSHR	4
3	66405200	WASHER, FLAT 1/2" PLT	1
2	66108200	NUT, HEX JAM 1.25-12 PLT	2
1	66085900	NUT, HEX 5/8-18 PLT	4
Item	PART NUMBER	DESCRIPTION	Qty

CAD NO MANUAL CHANGES TOLERANCES (EXCEPT AS NOTED)			
DECIMAL: .XXX ± .005 .XX ± .030		FINISH: NONE	SCALE: 3/32
FRACTIONAL: ± 1/16		DRAWING TITLE: ROLL TENSION ASSY, 18" XHD GARNET	DRAWN BY: TEF
ANGULAR: ± 1/2'		DATE: 11/2/00	SHEET: 1 of 1
A DIVISION OF A.T. FERRELL COMPANY		BLUFFTON, INDIANA, U.S.A.	
DRAWING NO.: K100-03035		APPROVED BY:	

X	K00073	10/20/00	18X36 XHD GARNET, RH - RELEASE XXXXXX	TF
SYM:	ECN/NPR NO:	DATE:	DESCRIPTION OF CHANGE	DRCK